

BUCHI Corporation



Solutions Guide to Sample Prep – Extraction to Clean-up/Water Removal to Concentration to Final Volume



Physics of good Chemistry



Effects of Temperature, Pressure and Agitation

- 4 Temperature zones
- Positive and negative pressure
- Vortex motion
- Dual Condensation
- Solvent resistant design



Capabilities of the Syncore®

BUCHI

One platform multiple functions

- Complete solvent removal or predefined residual volume

Wide range of racks

- Working volumes from 0.5–500ml

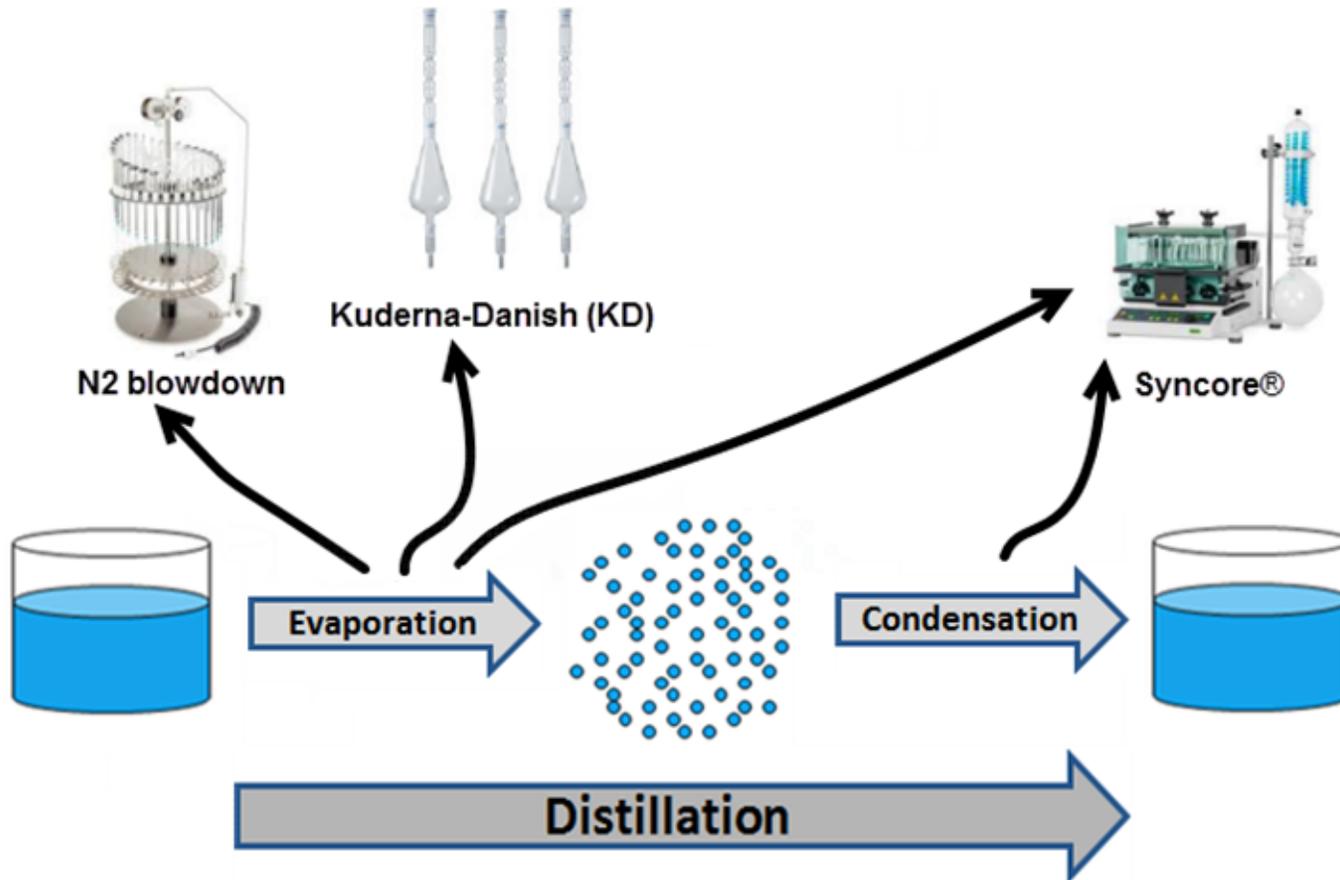
Wide range of applications

- Environmental
- Food & Beverage
- Feed
- Pharmaceutical & Nutraceutical



Evaporation vs. distillation

Parallel evaporation

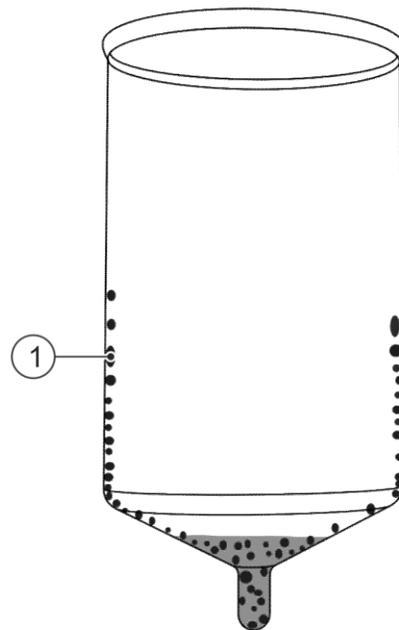


Syncore® Analyst

Enhance analyte recoveries

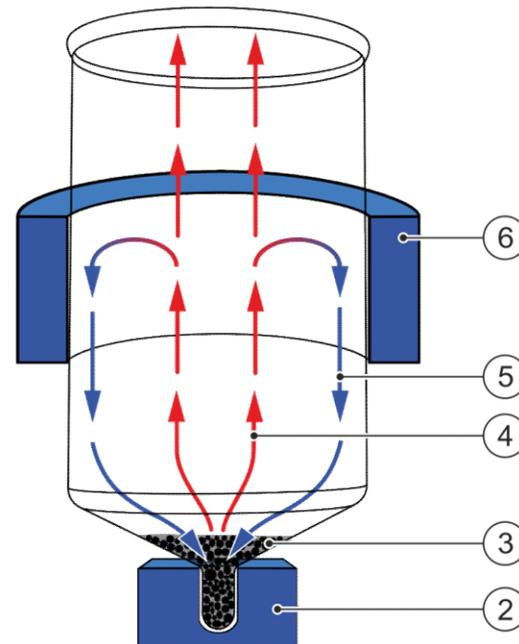


Without flashback



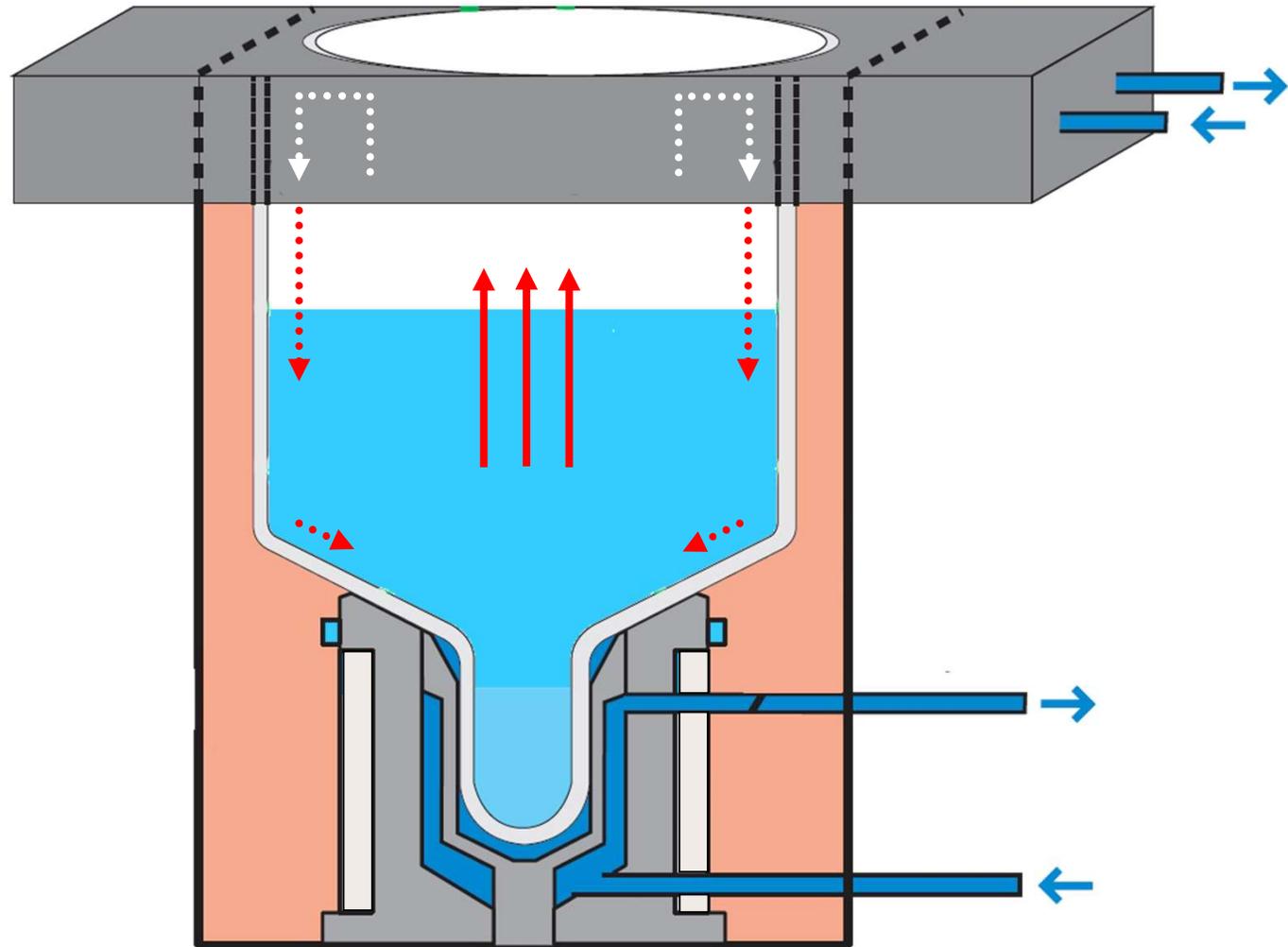
- 1 Analyte sticks to the wall
- 2 Cooling
- 3 Concentrated analyte

With flashback



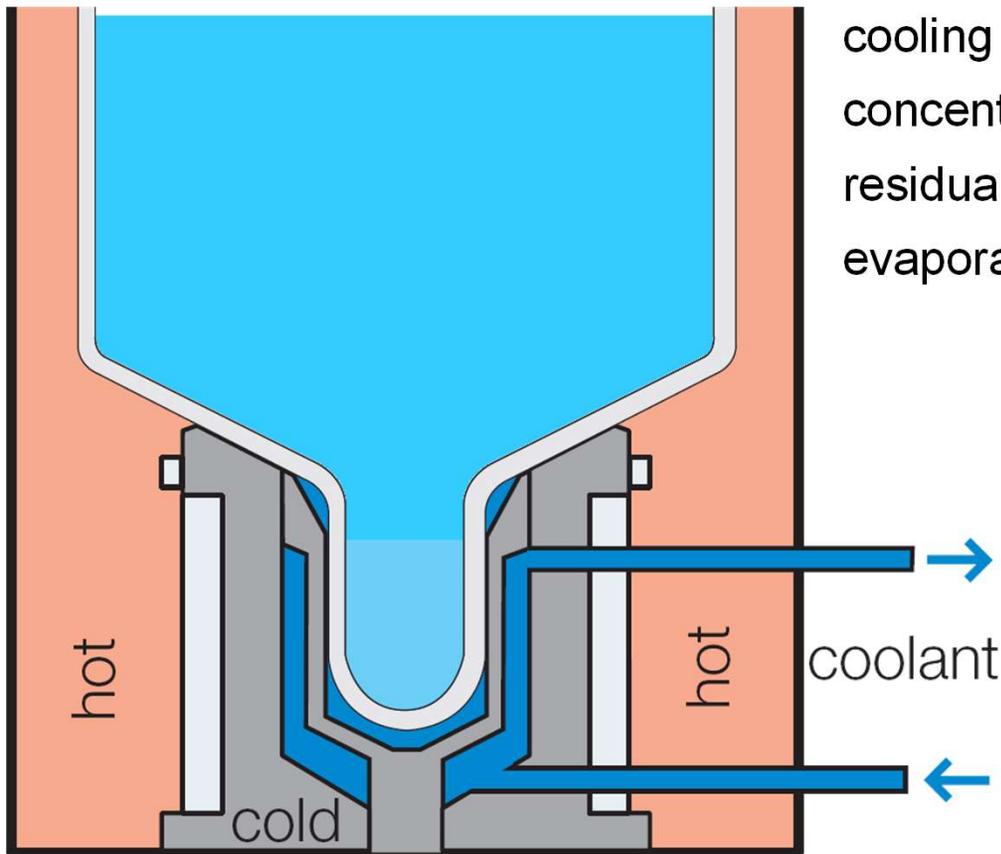
- 4 Evaporation
- 5 Flushback effect
- 6 Cooling

Flushback effect – increased recoveries



Concentration to pre-defined residual volumes

BUCHI



cooling of the appendix →
concentration to pre-defined
residual volume and gentle
evaporation

Analyte recovery



Flushback effect – increased recoveries



Which one would you choose to sample for analysis?

Syncore® Analyst

Utilization of a vacuum source

$$PV = nRT$$



Why evaporate under vacuum?

- Boiling point depends strongly on pressure
- Lower pressure → lower boiling point

Advantages:

- Protect thermo-sensitive samples
- Speed up evaporation
- Eliminate N₂ usage



Syncore® Analyst

Solvent Recovery



Dual Condensation

- **Primary solvent recovery (65-70%)**
- **Post-pump recovery (25-30%)**

Advantage:

- **Maximizes solvent recovery**
- **Safer working environment**
- **Clean air & clean water**



Importance of solvent recovery



“Emissions Reduction Program”

US EPA Method 3500C and other concentration methods

- Summary of methods; section 2.2 → “Solvent recovery apparatus is recommended for use in evaporative concentrators. EPA recommends that incorporation type of reclamation system as a method to implement an emissions reduction program.”

Source:

<http://www.epa.gov/osw/hazard/testmethods/sw846/pdfs/3500c.pdf>

Importance of solvent recovery

Global initiative



New ozone-destroying gases on the rise

- The gases in question are known as “very short-lived substances” (VSLs) such as dichloromethane, which is used in a variety of industrial processes.”

Source:

<http://www.usatoday.com/story/weather/2015/02/16/ozone-layer-depletion/23494063/>

How to profit from recovered solvent

Public perception



ESC Laboratories

- Promoting “environmental stewardship”
- Increase customer base due to environmental friendly approach

The screenshot shows a website page with a light green background. At the top left is the ESC logo, which consists of a green leaf icon and the letters "ESC" in purple, with "L · A · B S · C · I · E · N · C · E · S" underneath. To the right of the logo is a navigation menu with links for "ABOUT US", "CAREERS", "SERVICES", and "RESOURCES". In the top right corner, there is a "myESC" logo with the text "REAL TIME DATA ACCESS" below it. The main heading of the page is "ESC's Commitment to Environmental Stewardship". Below this heading is a paragraph of text: "The staff-owners of ESC Lab Sciences are committed to environmental stewardship. Successfully accomplishing responsible utilization of resources involved more than putting up signs and circulating memos. Action and perseverance on the part of management and staff who consider the environmental, or the E in ESC, to be an obligation led to responsible conservation, recycling and reuse becoming more and more a way of life on our campus. ESC is recognized nationally as a leader among testing laboratories in the practice of green initiatives." Below the text is a section titled "Solvent Recovery" with a small image of laboratory equipment on the left. The text in this section reads: "Buchi Syncore reduces solvent emission by reclaiming over 85% of the evaporated solvent released by the concentration process. The Buchi Syncore process lets ESC recycle dichloromethane, hexane, and acetone for use in manufacturing. Our goal is to improve solvent distillation and recovery process in order to produce solvents suitable for laboratory use." At the bottom of this section, it says "85%+ of extraction solvent recovered! FY2009-10".

Importance of solvent recovery

Environmental/ health aspect



No air pollution by organic or chlorinated solvents

- Chlorinated solvents are (potential) carcinogens
- Safe laboratory
- Clean atmosphere



Safe



Sustainable

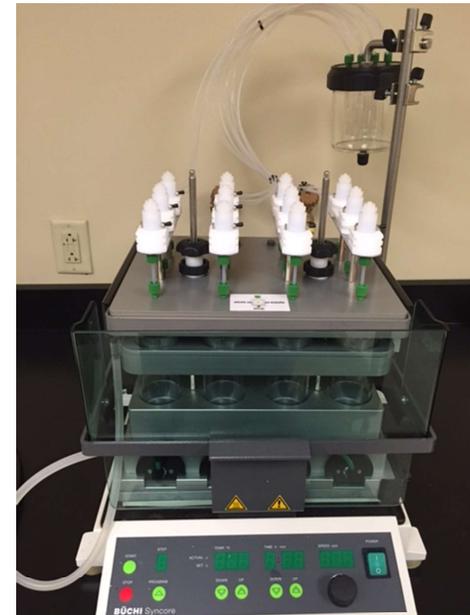
Syncore® Analyst

Latest innovation



Luer connection through lid

- **Solvent exchange**
 - Pest/PCB/Herb
- **Sample/Solvent addition**
 - Large volumes of extracts
- **Water removal**
 - Hydrophobic membrane



Summary



- Data quality
 - No gas blowdown (Nitrogen) necessary, minimizes stripping of low boiling point analytes
 - Vortex action brings analytes to the appendix
 - Vacuum rapidly removes solvent
 - Solvent addition and solvent exchange simplified
- Solvent recovery
 - Safety of lab personnel
 - Environmental responsibility

Analytical Summary - 8270



Concentration of Samples Complying to US EPA 8270 Parallel evaporation technology for high solvent and analyte recoveries



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Introduction

Sample concentration and analytic findings for US EPA method SW-846-8270 to determine the concentration of semivolatile organic compounds (SVOC) in extracts from solid waste matrices, soils, and water samples are highlighted.

During the concentration step traditionally performed by Kuderna-Danish (KD) or nitrogen blowdown devices, organic solvent fumes could escape into the environment. These solvent vapors are harmful to exposed operators and persist in the atmosphere.

Only recently, commercial laboratories were enforced to control their solvent emissions, non-compliance led to high monetary fines.

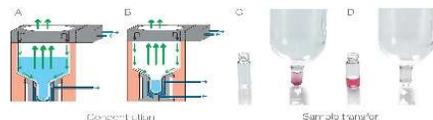
Now, thanks to the BUCHI Syncore® Analyst more than 95 % of the solvent evaporated during concentration is recovered and high analyte recovery rates reported.

Experimental Set-up



Cooled appendix technology

Due to the cooled appendix technology the sample is automatically concentrated to the predefined volume of either 0.3, 1 or 3 mL (A→B). The appendix is cooled by the recirculating chiller. After concentration the sample is transferred to the sample vial (C→D).



Flushback effect

The Flushback module partially condenses the solvent vapor at the top of the sample vessel generating a continuous rinsing along the glass wall. Adsorption of analytes at the glass wall is avoided and high analyte recovery rates obtained.



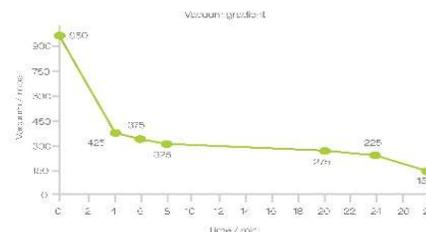
Parallel concentration process

Application specific on-site support is offered to effectively prepare your environmental sample.

An environmental benign sample concentration process is performed by applying the following parameters and a programmed vacuum gradient.

Solvent	DCM
Starting Volume	40 mL
Final Volume	1 mL
Heating plate	55 °C
Cover temp.	55 °C
Cooling temp.	5 °C
Distal movement	200 mm

Twelve samples are concentrated in parallel using the Syncore® Analyst R-12 in only 28 minutes, i.e., 2.3 minutes per sample. The solvent, dichloromethane (DCM), is recovered at a 95 % efficiency and no nitrogen used.



Analytical results

Spiked (50/75 ng) and concentrated laboratory control samples were analyzed by GC/MS for all compounds mentioned in US EPA SW 846-8270.

Analytical Method	QAS Number Equivalent	Parameter Name Analyte Compound	Spiked Level (ng)	Percent Recovery % (QAS)	Percent Recovery % (QAS)
SW8270	5674P-4	% 2-Fluorophenol	75	79	88
SW8270	8893P-19-8	% Terephthalic acid	50	107	111
SW8270	120-8P-1	1,2-Dichlorobenzene	50	88	92
SW8270	641-7P-1	1,3-Dichlorobenzene	50	86	90
SW8270	68-08-2	2,4,6-Trichlorophenol	50	103	108
SW8270	5-28-5	2,4-Dinitrophenol	50	96	98
SW8270	91-58-7	2-Chloronaphthalene	50	95	98
SW8270	95-48-7	2-Methylphenol (o-cresol)	50	69	67
SW8270	91-94-1	3,5-Dichlorobenzidine	50	102	107
SW8270	634-6P-1	4,6-Dinitro-2-methylphenol	50	105	107
SW8270	126-77-8	4-Chloroaniline	50	99	98
SW8270	100-02-7	4-Nitrophenol	50	114	105
SW8270	06-86-2	Acetophenone	50	99	99
SW8270	56-55-3	Benz(a)anthracene	50	98	99
SW8270	205-99-2	Benzofluoranthene	50	104	108
SW8270	65-68-7	Butyl butyl phthalate	50	97	100
SW8270	38638-32-9	Bis(2-chloroisopropyl)ether	50	99	91
SW8270	218-07-9	Chrysene	50	100	107
SW8270	84-66-2	Dichlorophthalate	50	99	98
SW8270	117-84-3	Di-n-octylphthalate	50	104	108
SW8270	118-74-1	Hexachlorocyclohexane	50	108	102
SW8270	67-72-1	Hexachloroethane	50	67	69
SW8270	91-20-3	Naphthalene	50	91	93
SW8270	651-64-7	N-Nitrosodi-n-propylamine	50	95	91
SW8270	87-86-5	Perfluorophthalic acid	50	103	111
SW8270	129-03-0	Pyrene	50	101	105

* The elevated % recovery is related to the instrument.
For more list, please visit: http://www.buchi.com/eps_8270

Conclusion

- High solvent recovery > 95 %
- High analyte recovery for SVOC
- Excellent reproducibility
- Compliance with waste minimization and pollution prevention
- Automation and intensification → cost reduction
- Also applicable for US EPA 8270/625 SVOC, 8081A,B/808 organochlorine pesticides, 8082/808 polychlorinated biphenyls, and 8015 non-halogenated organics



Quality in your hands



Quality in your hands